



19578

## Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-	1647	9148A20	GEAR HOUSING (Complete)	1		
1	1647	9148A12	GEAR HOUSING ASSEMBLY (B.	1		
48		78956	SHIFT CAM	1		
49		89594A 1	FOLLOWER, CAM	1		
50		816520	ROD, CLUTCH ACTUATOR	1		
51	24	79910	SPRING, COMPRESSION	2		
52	12	78910	WASHER, COMPRESSION SPR	AR		
53	17	78906	PIN, SPRING LOCATOR	1		
54	15	47397A 1	SHIM SET, BEARING OUTER R.	AR		
55	31	78172A 1	BEARING ASSEMBLY, Tapered	1		
56	43	44102A 2	FORWARD GEAR ASSEMBLY	1		
57	31	73363	ROLLER BEARING (5/8")	2		
57	31	54928 1	ROLLER BEARING (1")	1		
58	52	78959	RATCHET, SLIDING CLUTCH	1		
59	17	78905	PIN, Cross, RATCHET TO PROP	1		
60	17	78909	PIN, Detent, RATCHET	2		
61	24	78962	SPRING, RETAINING-CROSS PI	2		
62	44	94148	PROPELLER SHAFT	1		
63		N. S. S.	Not Sold Seperate, Reverse Gear	1		
64		68100 1	RING, THRUST - BEARING CAF	1		
65	30	88957A 1	BEARING, BALL - REVERSE GE	1		
66	25	31534	O-RING, BEARING CARRIER	1		2,7
67		43567A 1	BEARING CARRIER ASSEMBLY	1		
68	31	30956	BEARING, Needle, BEARING C	1		
69	26	76868	SEAL, BEARING CARRIER	2		7
70	28	30281	KEY, LOCATING - BEARING CAF	1		
71	14	79447	TAB WASHER, GEAR HOUSING	1		
72		79448	RETAINER, GEAR HOUSING	1		
73		<a href="#">316400 4</a>	TRIM TAB, GEAR HOUSING	1		
74	10	66024	SCREW, (.437-14 x 1.75), TRIM	1		
75		67891	FILLER BLOCK	1		
76	11	34933	NUT, (.437-20)	2		
77	10	65210	SCREW, (.375-16 x 1.00)	1		
77	10	74727	SCREW, (.375-16 x 6.00)	1		
78		13171	THRUST HUB	1		
79	12	31211A 2	WASHER, Splined	1		
80	14	816629	TAB WASHER	1		
81	11	52707A 1	NUT KIT, Propeller	1		
82	13	42351 1	LOCKWASHER	1		
83	12	45176	WASHER, (.453 x .812 x .105)	2		
26		89228A 2	SEAL KIT	1		